

New Part WOW Process - Plastic Xtreme System



STEP 1: New exterior common plastic car parts, tempering 60 min./60-65°C. Depending on the heat resistance of the plastic or plastic-blend, suitable support must be used for the add-on parts to avoid deformation.



STEP 2: First cleaning use an Audurra Fleece Pad ultra fine soaked in Standoflex Plastic Cleaner antistatic 6500.



STEP 3: Final cleaning use a cloth moistened with Standoflex Plastic Cleaner Antistatic 6500. Wipe surface to loosen and lift contaminants. Immediately, thoroughly wipe off with a clean cloth. Change cloths often. Never use dirty cloths. Remove thoroughly all traces of release agents!



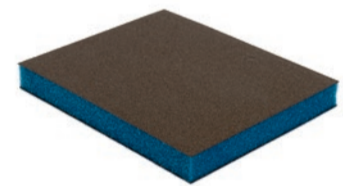
STEP 4: Tack rag and blow with stat gun.



STEP 5: Apply Standoflex Plastic Primer U3060. After flash off apply Stadox VOC Xtreme Wet-on-Wet Filler U7650 elastified with Stadox Plasticiser 5660. Flash off.



STEP 6: If needed, remove dust inclusions by using Audurra Sanding Sponge Flex Ultrafine Blue.



Follow the particular OEM process/guidance on bumper repair. Pay attention to the film build limitations/sensor requirements. Follow relevant Stadox product TDS' s. For detailed information regarding suitable plastic substrates, please refer to the Stadox Plastic Painting System TDS - SXPlasticSystem.

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.

This New Part WOW Process-Plastic has been performed with products from the Stadox product range.

